

The Regiochemistry of Carbenoid Insertion into Zirconacycles

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Abstract—The regioselectivity of insertion of lithium chloroallylides (allyl carbenoids) into a wide variety of unsymmetrical zirconacycles has been determined. In all but one case a single regioisomer was obtained. A combination of steric and electronic effects is needed to explain the results and imply that the carbenoid is acting predominantly as an electrophilic species. The first carbenoid insertion into a zirconacyclopentadiene is noted. \heartsuit 2000 Elsevier Science Ltd. All rights reserved.

Introduction

The wide variety of zirconacycles available from simple organic precursors either by cocyclisation of 1,n-dienes, -enynes and -diynes using a zirconocene ' Cp_2Zr ' equivalent, or by trapping of zirconocene η^2 -alkene, -alkyne, and -benzyne complexes with alkenes or alkynes, make them attractive as intermediates in organic synthesis (Scheme 1 .¹ Methods for further elaboration of these zirconacycles forming carbon-heteroatom bonds include oxygenation, halogenation,² and metathesis with a variety of elementodihalides 'ACl₂' (Scheme 2).³ Carbon–carbon bond forming methods include carbonylation⁴ to give 1 or, more recently tandem processes involving the insertion of isocyanides and trapping of the resulting zirconocene

Scheme 1. Formation of zirconacycles.

 η^2 -imine complexes with unsaturated species, for example alkynes to afford 2.⁵ Takahashi has developed a wide range of copper catalysed elaborations of zirconacycles including 1,1- and 1,2-additions to alkynes (e.g. to form 3), 6 1,1additions to acid chlorides,⁷ and addition to 1,2-, 1,3- or 1,4-dihalides.⁸ All the above processes retain the symmetry of the starting zirconacycle so questions of regiochemistry of the addition do not occur.

Processes in which the two carbon-zirconium bonds of the zirconacycle are differentially elaborated are also known including monohalogenation,⁹ mixed dihalogenation,¹⁰ addition of Ph_2PCl^{9a} and $R_3SnCl⁹$ isocyanide insertion,^{5c,9b,11} addition of aldehydes, ketones and nitriles^{1a,12} and copper catalysed addition of acid chlorides, enones, and allyl-, aryl- and alkynyl-halides.¹³ We have recently shown that the insertion of metal carbenoids (R^1R^2CLiX) into zirconacycles provides many new pathways for elaboration. The insertion reaction of lithium chloroallylides 4 to afford σ, η^3 -zirconacycles 6 which react with

Scheme 2. Elaboration of zirconacycles.

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Scheme 3. Carbenoid insertion into zirconacycles.

many electrophiles, for example aldehydes and ketones, to afford highly elaborated organic products 7 and 8 (Scheme 3) is particularly useful.¹⁴ We have also shown that a wide variety of carbenoids allow ring expansion of zirconacyclopentanes and -pentenes to 6-member zirconacycles 9 and 10, which in many cases may be further elaborated.¹⁵ A reasonable mechanism for the carbenoid insertion is by initial donation of an electron pair to the 16-electron zirconium centre to form an 18-electron zirconate complex 5 followed by a 1,2-metallate rearrangement¹⁶ (a process originally noted by Negishi for insertion into acyclic organozirconocene species).17 For use in total synthesis it is important to be able to predict the regiochemistry of processes which differentially elaborate the two carbon-zirconium bonds of unsymmetrical zirconacycles.

Selective insertion into zirconacyclopentenes (including zirconaindenes) 11 is known. Most relevant to the work described below is the regioselective insertion of isocyanides into the alkyl-zirconium bond to afford 12 (Eq. (1)).^{5c,9b,11} Protonolysis (first site),^{9b} addition of aldehydes, ketones and nitriles, $\frac{1}{a}$ trimethyltin chloride, $\frac{9}{b}$ and halogenolysis with CBr_4 or CCl_3Br^{9b} also occur into the alkyl-zirconium bond. For protonation and oxygen insertion this selectivity has been demonstrated for the case R^1 =H.^{4f} Halogenolysis with I₂ or Br₂ generally gives initial attack on the vinyl-zirconium bond to afford 13 on hydrolysis (Eq. (2)).^{9b} When the vinyl bond carries a phenyl substituent the selectivity is reversed.^{9b} Copper catalysed functionalisation of zirconacyclopentenes generally occurs first at the vinyl-zirconium bond to give $13^{7b,13a,b}$ In summary, direct attack on the carbon-metal bond of zirconacyclopentenes occurs on the alkyl side. Where the reagents may first complex with, or add to, the double bond (halogens, organocopper species), the selectivity is usually reversed.

 E^+ = Allyl chloride, benzoyl chloride or enones with a Cu catalyst. I₂ when R¹ \neq Ar.

Most of the published examples of differential elaboration of the two carbon-zirconium bonds of saturated zirconacycles use symmetric systems where regiocontrol is not relevant. Takahashi and Negishi showed that magnesium/ zirconium exchange of monocyclic zirconacyclopentanes was selective for the bond closest to a β -substituent (Eq. (3)) or for the bond adjacent to an α -phenyl substituent $(Eq. (4))$.¹⁸ Copper catalysed allylation or benzoylation followed a similar selectivity (Eqs. 5 and 6).^{13c} The mechanism of a catalytic cyclomagnesiation reported by Mori implies that an intermediate zirconacycle undergoes selective transmetallation as shown in Eq. (7) .^{19,20}

In this paper we report our studies on the regiochemistry of insertion of lithium chloroallylides into zirconacycles.²¹

Results

We have already reported that the insertion of lithium chloroallylide into mono- and bi-cyclic zirconacyclopentenes 14 and 15 derived from disubstituted alkynes $(R \neq H,$ Table 1, entries 1 and 2) is completely selective for the alkyl-zirconium bond.^{14e} The selectivity might be electronically or sterically derived, a question which could be probed with a substrate unsubstituted on the vinyl-

Table 1. Carbenoid insertions into unsaturated zirconacycles

carbon $(R=H)$. Cyclisation of terminal alkynes with the Negishi reagent [zirconocene(1-butene), generated in situ from dibutylzirconocene] fails, 22 but reaction of 1,6heptenyne with zirconocene(ethylene), followed by heat $ing²³$ gave the zirconacycle 16. Insertion of lithium chloroallylide followed by benzaldehyde gave a 2.2:1 mixture of regioisomeric insertion products 17 and 18, favouring insertion into the alkyl-zirconium bond (Table 1, entry 3).

In an effort to shift the regioselectivity of insertion entirely towards the vinyl-zirconium bond we examined zirconacyclopentenes where the alkyl carbon attached to the

^a Zirconacycles in entry 1 were formed from the alkyne and zirconocene(ethylene) (Ref. 9b), in entries 3, 5 and 7 by reaction with zirconocene(ethylene) followed by thermolysis (Ref. 23), in entries 4 and 6 by reaction b Method A: (i) lithium chloroallylide; (ii) aldehyde, BF₃.OEt₂; (iii) aq. NaHCO₃. Method B: (i) lithium chloromethallylide; (ii) AcOH. Method C: (i) lithium</sup> chloromethallylide; (ii) NaHCO₃aq. Method D. As A but 5 equiv. lithium chloroallylide, PhCHO and BF₃.Et₂O used. ^c Ref. 14e.

metal carried extra substitution. Co-cyclisation of substrate 19 containing a trans-1,2-disubstituted alkene and a terminal alkyne using zirconocene dichloride and magnesium (recently reported conditions which are compatible with terminal alkynes²⁴) gave zirconacycle 20 . High yielding insertion of lithium chloromethallylide required removal of residual magnesium salts by filtration. Presumably rapid transmetallation of the lithium chloromethallylide was giving a unreactive magnesium species. Protonation of the product of insertion of lithium chloromethallylide into 20 with glacial acetic acid gave the product 21 derived entirely from insertion into the vinyl-zirconium bond (Table 1, entry 4). Protonation with $NaHCO₃$ aq. gave a mixture of double bond positional isomers. Insertion of acetone unexpectedly gave the product 31 (Eq. (8)) from addition to the internal carbon of the allyl-system, rather than the previously exclusively observed terminal addition.^{14a,b} β -Hydride elimination has also occurred from the presumed intermediate oxazirconacycle to give the observed triene 31. Although a single isomer, the double bond stereochemistries in 31 have not been proven. syn-β-Hydride elimination would give the (Z)-ethylidene stereochemistry, but calculations indicate that this would be very unstable with respect to the (E) -ethylidene form shown and isomerisation during isolation and purification is likely. Addition of aldehydes to 20 induced by BF_3E_2O gave an inseparable mixture of products.

We next examined the cyclohexene derived zirconacycle 23 (formed by a different route by Barluenga^{4f}). Much to our surprise, addition of lithium chloroallylide gave only the product of insertion into the alkyl-zirconium bond, albeit in poor yield (Table 1, entry 5). To rule out additional effects of the nitrogen atom we also examined the all carbon analogue 26, formed as a 9:2 mixture of diastereoisomers by co-cyclisation of the enyne 25 using Cp_2ZrCl_2/Mg . Protonation of 26 gave a separable mixture of the octahydroindenes 32 and 33 (Eq. (9)). The relative stereochemistry of 32 and 33 was based on NMR, in particular small coupling constants to the ring junction allylic $C-H$ in the major isomer 32. Further elaboration of 26 was problematic and only by performing the carbenoid insertion at low temperature $(-100^{\circ}C)$, and quenching the reaction at

 -78° C with methanol could we obtain high yields of the carbenoid insertion product 27. The result confirmed the selectivity for the more hindered alkyl-zirconium bond noted with 23. The carbenoid insertion product 27 was obtained as a single isomer, despite the diastereoisomeric mixture of zirconacycles.

Successful insertion into vinyl-zirconium bonds in Table 1, entries 3 and 4, prompted us to examine reactions with a suitable zirconacyclopentadiene substrate. Co-cyclisation of 28 using Cp_2ZrCl_2/Mg gave the zirconacyclopentadiene 29. We were delighted to find that insertion of lithium chloroallylide followed by benzaldehyde gave an excellent yield of the interesting triene 30 (Table 1, entry 7), although 5 equiv. of the carbenoid were needed for optimum yield.

Insertions into zirconacyclopentanes were next examined. Zirconacycles 34 and 36 derived from trans-alkenes carrying terminal methyl, or phenyl substituents inserted lithium chloroallylides exclusively into the less hindered side (Table 2, entries 1 and 2). Insertion into saturated zirconacycles 38 (previously reported by Mori²⁵) and 40 derived from co-cyclisation of a terminal alkene and a cyclohexene occurred exclusively into the more hindered side (Table 2, entries 3 and 4), as was observed with enyne derived systems 23 and 26. The stereochemistry of 40 follows from the precedent of 38, and close similarities in the NMR spectra of the products 41 and 27. Whether the dramatic change in regioselectivity between entries 1 and 2, and 3 and 4 of Table 2 is due to the alkene geometry, or its incorporation in a cyclohexene ring was examined with the zirconacycle 42 derived from an acyclic cis-disubstituted alkene. Insertion of lithium chloroallylide followed by benzaldehyde occurred exclusively into the less hindered side (Table 2, entry 5) but the product 43 was contaminated with the dehydrozirconation product 45 (Eq. (10)). If the reaction of the allyl complex with benzaldehyde was left at room temperature for two days 45 became the almost exclusive product (72%). By carrying out the reaction with benzaldehyde for 2 h at room temperature 43 could be isolated containing $\leq 10\%$ of 45. For full characterisation the mixture was hydrogenated to give 46 as a single compound (Eq. (10)). Similarly insertion of lithium chloromethallylide into 42 followed by hydrolysis with $NaHCO₃$ aq. gave a mixture of alkene regioisomers which afforded the single compound 44 on hydrogenation. A conclusion from the regioselective insertion into 42 is that the unexpected regioselectivity of Table 2, entries 3 and 4 (and by implication, Table 1, entries 5 and 6) is due to the

Table 2. Carbenoid insertions into α -substituted saturated zirconacycles

^a Zirconacycles were formed by reaction with zirconocene(1-butene) (Ref. 1).

 $^{\rm b}$ Method A: (i) lithium chloroallylide; (ii) benzaldehyde, BF₃. OEt₂; (iii) NaHCO₃ aq. Method B: (i) lithium chloromethallylide; (ii) NaHCO₃ aq. Method C: as B, then H_2/PtO_2 .

cyclohexyl ring, rather than alkene geometry.

Finally we examined saturated zirconacyclopentanes where the difference between the two carbon-zirconium bonds is in a substituent β to the metal (Table 3). With the monocyclic zirconocycle 47 insertion occurred exclusively into the side closest to the β -substituent to give an excellent yield of 48 (Table 3, entry 1). The bicyclic zirconacyclopentane 49 carrying a methyl substituent at the ring junction (i.e. β -to the metal) gave the same result—carbenoid insertion occurs exclusively into the `more hindered' side to afford 50 after addition of acetone (Table 3, entry 2). This regiochemical result has been used in the total synthesis of the dolabellane diterpene natural product acetoxyodontoschismenol.^{14d,26} Both the zirconacycle 49, and the final product 50 contained 20% of the isomer resulting from formation of the trans-fused zirconacycle (the exclusive isomer in all-carbon systems lacking the ring-junction methyl group). The formation of the cis-fused isomer as the major stereoisomer of 49 was proven by carbonylation to afford the cyclopentanones 56 and 57 (Eq. (11)). Cis and trans assignments were based on the close agreement of ring junction methyl proton NMR resonances (cis, 1.14; trans, 0.82) with that of the known 1-methyl-bicyclo[3.3.0]-3 octanone (*cis*, 1.18; *trans*, 0.75).²⁷

Co-cyclisation of N-allyl-N-benzyl-N-(2-methylallyl)amine with zirconocene gave the zirconacycle 51 exclusively as the cis-fused isomer. The stereochemistry of 51 was proven

Table 3. Carbenoid insertions into β -substituted saturated zirconacycles

^a Zirconacycles were formed by reaction with zirconocene(1-butene) (Ref. 1) except entry 1 which was formed by reaction with zirconocene(ethylene) (Ref. 18).

 \overrightarrow{b} Method A: (i) lithium chloroallylide; (ii) benzaldehyde, BF₃OEt₂; (iii) NaHCO₃ aq. Method B: (i) lithium chloromethallylide; (ii) NaHCO₃ aq. Method C: (i) lithium chloroallylide; (ii) aq. Method C: (i)

 \textdegree Zirconacycle and product contain 20% of *trans-fused* isomer. \textdegree ^d Plus 40% protonated zirconacycle.

by quenching with $D₂O$ to give 58 in which the carbon-13

NMR shift of the deuterated methyl group on a quaternary centre (22.8) was shifted upfield compared to the undeuterated one (28.4) by steric compression (γ -gauche effect^{'28}). Insertion of lithium chloromethylallylide into 51 was incomplete, the product 59 of protonation of 51 being recovered, but was exclusively into the side nearest the β -substituent. We also examined the zirconacycle 53 carrying a CH2OMe substituent on the ring junction to investigate possible electronic effects (inductively electron withdrawing rather than donating like Me) (Table 3, entries 4 and 5). Interestingly the zirconacycle 53 was formed exclusively cis-fused, proven by protonolysis and correlation to the known $((1S, 2S)$ -1,2-dimethylcyclopentyl)methanol.²⁹ For 53 insertion of lithium chloroallylide occurred into the carbon-zirconium bond closest to the extra substituent (Table 3, entries 4) and gave 54 in low yield after insertion of benzaldehyde. Insertion of lithium chloromethallylide followed by protonation gave the product 55 with the same regiocontrol and slightly better yield. The low yields of 54 and 55 arose in the carbenoid insertion step. Protonation of the intermediate zirconacycle 53 gave the expected

product in high yield. We may speculate that an `ate' complex 60 may eliminate the OMe group to form a volatile cyclopropane 61 (Eq. (12)) and an effect on the observed regiochemistry cannot be ruled out.

Discussion

The above regioselectivity results obtained for the insertion

Figure 2. Side views of 20 and 26 (CH₂OMe substituents replaced by H).

of lithium chloroallylide or chloromethallylide into zirconacycles do not have a simple explanation. The selectivity is probably kinetically derived since the insertions occur in less than 5 min at -85° C. The insertion mechanism (via an `ate' complex 5) suggested in Scheme 3 implies initial nucleophilic attack of the carbenoid at the metal centre. The empty zirconium centred orbital upon which such attack should occur exists in the σ -ligand plane, and lateral attack is expected (Fig. 1). It has been demonstrated both experimentally and theoretically that this direction of attack α occurs with carbon-monoxide.³⁰ Steric hindrance of attack then provides a reasonable explanation for the regioselectivity displayed in Table 1, entries $1-4$ and 7, and Table 2, entries 1, 2, 5 and 6. In the particular case of insertion into 16 (Table 1, entry 3) the vinyl C-H adjacent to the zirconium lies in the plane of the LUMO, whereas the $Zr-CH₂$ hydrogens lie above and below the plane and provide less steric hindrance to the lateral attack. The dramatic reversal in selectivity observed in Table 1 between entry 4 and entries 5 and 6 is more difficult to explain. The cyclohexane ring in 23 and 26 holds the 'CH₂' nearest the metal well away from the plane of the LUMO whereas the methyl group in 20 is in the plane (Fig. 2) so a change in selectivity towards insertion in the alkyl side might be expected. However, the alkyl side is bulkier in 23/26 than in 16 so a further factor is needed to explain the change in selectivity from 1:0 to 2.2:1 between Table 1, entries 3 and 5/ 6. The unexpected regioselectivity caused by the fused cyclohexyl ring is clearly seen in Table 2, entries 3 and 4 where insertion occurs into the more sterically hindered side of 38 and 40. In search of an explanation we carried out geometry optimisation and molecular orbital calculations on the model 62 using the ZINDO program (theoretical INDO/1 parameters 31), as implemented in the CAChe workstation.³² The most stable starting conformations of the zirconacycle for the calculations were determined using MM2 calculations keeping the $ZrCp_2$ fragment (taken from the crystal structure of *trans-2*,2-bis(η^5 -cyclopentadienyl)-2-zircona-perhydropentalene)³² rigid. We were disappointed to find that the LUMO of 62 showed no significant differences in coefficients either side of the metal (Fig. 3). In comparison the HOMO showed a much larger coefficient on the $C-Zr$ bond into which insertion occurs (Fig. 3). The NHOMO showed the opposite relative sizes of coefficients for the two $C-Zr$ bonds, but was calculated to be 140 kJ mol^{-1} lower in energy than the HOMO and should therefore have less influence. Using the sum of all

valence orbitals to generate an electron density isosurface (0.01 eA^{-3}) , coloured using Fukui's frontier electron density,³³ the susceptibility towards nucleophilic attack showed no difference between the two sides of 32, but for electrophilic attack, again we observed a marked bias towards the cyclohexyl side (Fig. 3). The implication is that the mechanism suggested in Scheme 3 with initial attack by a nucleophilic species to form an `ate' complex may not be correct. Rapid reversible formation of a zirconate complex (like 5) with the 1,2-metallate rearrangement being rate and product determining is possible but difficult to investigate experimentally or theoretically. The unexpected regiochemistry of insertion into 23, 26, 38, and 40 is more consistent with initial attack by an electrophilic species. A concerted insertion into the $C-Zr$ bond seems most likely since calculations show that the zirconium centre is strongly electrophilic (Eq. (13)). Both calculations and experimental results demonstrate that 1-chloro-1-lithio species are powerful electrophiles through 'metal assisted ionisation' (Eq. (14)).³⁴ The lowest energy structure of some 1-halo-1-lithium species may be represented as 63, with a substantial positive charge on the carbenoid carbon. It is interesting that in a similar system to 38 Mori observes the opposite regiochemistry for transmetallation with alkylmagnesium species (Table 2, entry 3, cf. Eq. (7), notwithstanding the stereochemical difference).¹⁹

ZINDO calculations on the zirconacycles 20, 29 and 34 demonstrated the same bias in the HOMO and the susceptibility towards electrophilic attack on the side of the methyl substituent. Presumably the steric blocking effect of the methyl group in these cases overrides the `electronic bias'. The same dominance of steric effects applies to the zirconacycles 14 and 15. It is interesting that in the zirconacycle 16 the HOMO shows little bias towards either carbonzirconium bond and we get a mixture of regioisomeric

Susceptibility of 62 towards electrophilic attack

Figure 3. ZINDO calculations on 62.

insertion products. The result for insertion into zirconacycle 42 (Table 2, entries 5 and 6) seems anomalous since ZINDO calculations show a strong preference for insertion into the carbon-zirconium bond adjacent to the ethyl substituent, and the ethyl group is orientated away from the direction of lateral attack. Molecular mechanics calculations on 42 indicate that the conformation A in which the terminal methyl group blocks attack on the metal is 6.9 kJ mol^{-1} lower in energy than conformation B (which more closely resembles the structure of the cyclohexyl-fused system 40) (Fig. 4) overriding the electronic bias.

Zirconacycles where the symmetry breaking substituent is β - to the zirconium (Table 3) insert allyl carbenoids with excellent regiocontrol. Calculations show a slight bias of the HOMO towards the observed sites of insertion (Fig. 5). The LUMO again shows no significant differences between the two sides. The regioselectivity is the same as that observed

Figure 4. Conformations of a model 64 for 42 (CH₂OMe replaced by H).

Figure 5. HOMOs for 65 and 66, models for 49 and 47, respectively. Cp rings hidden.

in related systems for transmetallations with organomagnesium and organocopper species (Table 3, entry 1, cf. Eq. (3) and entries $2/3$, cf. Eq. (5)).^{18,13c} ZINDO calculations indicate that the oxygen substitution in zirconacycle 53 has little effect on the HOMO—there is a slight bias towards the observed site of insertion.

Conclusion

In summary we have uncovered a complex pattern of regioselectivity in the insertion of carbenoids into zirconacycles. It is pleasing that in all but one case examined so far insertion is completely regioselective. Steric hindrance of attack on one side of the zirconacycle provides a reasonable explanation in only some cases. Theoretical calculations provide an explanation of the regiocontrol in other cases only if the dominant Frontier Molecular Orbital interaction is between the LUMO of the carbenoid and HOMO of the zirconacycle. These regioselectivity results suggest that addition of lithium chloroallylides to zirconacycles should be considered as a concerted insertion of an electrophilic carbenoid into a carbon-zirconium bond, rather than nucleophilic attack on the metal to form a zirconate species followed by a 1,2-metallate rearrangement.

Experimental

General techniques

Molecular modelling (MM2) and semi-empirical (ZINDO) calculations were carried out using CAChe Worksystem Software version 4.0 (Oxford Molecular) running on a PowerMac 7600 computer. Molecular orbital surfaces are shown at the 0.06 eA^{-3} contour. Electron density surfaces are shown at the $0.01 eA^{-3}$ contour and coloured using Frontier Density.³³

 1 H and 13 C NMR spectra were recorded on a Bruker AC300 spectrometer (300 MHz proton, 75 MHz carbon) in CDCl₃ unless otherwise stated. The chemical shifts in proton spectra are reported as values in ppm relative to internal tetramethylsilane standard, or residual solvent. The following abbreviations are used to denote multiplicity and shape of signal and may be compounded: s =singlet, d=doublet, t=triplet, q=quartet, m=multiplet, br=broad. Carbon-13 spectra were proton decoupled and referenced to solvent and signals reported as s, d, t, q, depending on the number of directly attached protons (0,1,2,3, respectively), this being determined by DEPT experiments. Electron impact (70 eV) (EI), Chemical Ionisation (using ammonia as the reagent gas) (CI), and electrospray (ES) mass spectra, including accurate masses, were recorded on a VG Analytical 70–250-SE double focusing mass spectrometer. Atmospheric pressure chemical ionisation (APCI) mass spectra were recorded on a VG Platform spectrometer in acetonitrile. M/z signals are reported as values in atomic mass units followed by the peak intensity relative to the base peak. Infrared spectra were recorded on a Perkin-Elmer 1600 FT-IR spectrometer as films between sodium chloride plates unless otherwise stated. Peaks are described as s (strong), m (medium), w (weak), and/or br (broad). Elemental analyses were performed by the University College London Microanalysis Service. Melting points were measured on a Gallenkamp type apparatus and are uncorrected. Organometallic reactions were performed under argon using standard Schlenk techniques. Tetrahydrofuran was freshly distilled from sodium/benzophenone. Petrol refers to the fraction of petroleum ether that has a boiling range $40-60^{\circ}$ C and was distilled before use.

Synthesis of cyclisation precursors

General procedure for synthesis of malonate derived precursors. Sodium (0.74 g, 30 mmol) was added portionwise to ethanol (25 mL). Once dissolution was complete a solution of diethyl allylmalonate (4.00 g, 20 mmol) or dimethyl propargylmalonate (3.40 g, 20 mmol) in ethanol (10 mL) was added slowly. After 10 min a solution of the appropriate allyl or propargyl bromide (25 mmol) in ethanol (10 mL) was added dropwise. The mixture was stirred at room temperature overnight, then poured onto water (250 mL) and extracted with diethyl ether $(3 \times 100 \text{ mL})$. The combined extracts were washed with water $(3\times200 \text{ mL})$ and brine (200 mL) , dried $(MgSO₄)$ and the solvent removed in vacuo to afford the dialkylated malonate. In some cases purification was unnecessary, in others purification was by column chromatography on silica eluted with 5% diethyl ether in petrol.

To a suspension of lithium aluminium hydride (2.28 g, 60 mmol) in diethyl ether (100 mL) at 0° C was added dropwise a solution of the substituted malonate ester formed above, in diethyl ether (50 mL). The reaction was left to stir overnight at room temperature. The reaction was quenched by dropwise addition of a solution of ethyl acetate (10 mL) in diethyl ether (40 mL) followed by water

(10 mL). The mixture was poured onto 2 M HCl solution (500 mL) and the organic layer separated. The aqueous layer was extracted with diethyl ether $(2\times250 \text{ mL})$. The combined organic extracts were dried $(MgSO₄)$ and the solvent removed in vacuo to give a diol as a clear, thick oil.

Sodium hydride (1.60 g of a 60% suspension in oil, 40 mmol) was placed in a flask under nitrogen, washed with hexane (20 mL), and then suspended in anhydrous THF (20 mL). A solution of the diol formed above in THF (50 mL) was added dropwise over 30 min, followed by a solution of methyl iodide (40 mmol, 2.49 mL) in THF (20 mL). After 2 h the reaction was quenched by addition of methanol (10 mL) then poured onto water (300 mL) and extracted with diethyl ether $(3\times100 \text{ mL})$. The combined extracts were washed with water $(3\times100 \text{ mL})$ and brine (100 mL) , dried $(MgSO₄)$ and the solvent removed in vacuo to give a yellow oil. Purification was by column chromatography on silica eluted with 5% diethyl ether in petrol, followed by Kugelrohr distillation. Using the above method the following materials were prepared.

 (E) -4,4-Bis(methoxymethyl)-6-octen-1-yne (19). The title compound was prepared as above, using `predominantly trans' commercial crotyl bromide. Final Kugelrohr distillation (100 -110° C at 1.0 mmHg) gave a clear, colourless oil (74% of a 1:5.9 Z/E ratio by GC). Data is given for the *trans* isomer: ¹H NMR: δ 5.29–5.60 (2H, m), 3.284 (6H, s), 3.16– 3.22 (4H, m), 2.133 (2H, d, $J=2.8$ Hz), 2.043 (2H, d, $J=7.4$ Hz), 1.934 (1H, t, $J=2.8$ Hz), 1.137 (3H, dd, $J=7.4$, 0.9 Hz) ppm. ¹³C NMR: δ 128.67 (d), 125.98 (d), 81.49 (s), 74.58 (2t), 70.13 (d), 59.30 (2q), 41.90 (s), 34.80 (t), 22.00 (t), 18.18 (q) ppm. IR: 1606 (w), 1477 (m), 1457 (m), 1437 (m), 1196 (s), 1109 (s), 970 (s), 632 (s) cm⁻¹. LRMS (APCI): 197.2 (41%, M+H⁺), 183.1 (64), 152.9 (32). Anal. Found: C, 72.93; H, 10.42. $C_{12}H_{20}O_2$ requires C, 73.43; H, 10.27%.

3-(1,1-Bis(methoxymethyl)-3-butynyl)-1-cyclohexene (25). Obtained as a pale yellow oil after chromatography (52%). Final purification by Kugelrohr distillation was not possible due to unexpected thermal instability. ¹H NMR: δ 5.65– 5.80 (2H, m), 3.381 (2H, s), 3.374 (2H, s), 3.309 (6H, s), 2.45 (1H, m), 2.311 (2H, d, $J=2.8$ Hz), 1.957 (1H, t, $J=2.8$ Hz), 1.90 -2.00 (2H, m), 1.72 -1.83 (2H, m), 1.45 $-$ 1.58 (2H, m) ppm. 13 C NMR: δ 128.77 (d), 128.06 (d), 82.20 (s), 74.71 (t), 74.55 (t), 70.15 (d), 59.42 (2q), 43.47 (s), 39.10 (d), 25.38 (t), 24.41 (t), 23.07 (t), 21.26 (t) ppm. IR: 2115 (w), 1448 (m), 1197 (m), 1110 (s), 637 (m) cm⁻¹. LRMS (APCI): 223.0 (M+H⁺, 27%), 190.9 $(M-MeOH+H^+, 87)$. HRMS (EI). Found M⁺, 222.1614. $C_{14}H_{22}O_2$ requires: 222.1620.

(E)-4,4-Bis(methoxymethyl)-1-phenyl-1,6-heptadiene. Final Kugelrohr distillation (150–160°C, 0.5 mmHg) gave a clear, colourless oil (83%). ¹H NMR: δ 7.17-7.38 (5H, m), 6.418 (1H, d, J=15.8 Hz), 6.227 (1H, dt, J=15.8, 7.6 Hz), 5.85 (1H, m), 5.04–5.13 (2H, m), 3.336 (6H, s), 3.221 (4H, s), 2.223 (2H, d, J=7.3 Hz), 2.120 (2H, d, J=7.6 Hz) ppm. ¹³C NMR (62.9 MHz): δ 137.87 (s), 134.40 (d), 132.67 (d), 128.47 (2d), 126.91 (d), 126.43 (d), 126.00 (2d), 117.60 (t), 75.22 (2t), 59.16 (2q), 42.45 (s), 36.89 (t), 35.86 (t) ppm. IR: 1639 (w), 1599 (w), 1449 (m), 1198 (m), 1109 (s), 968 (m),

914 (m), 745 (m), 694 (m) cm⁻¹. LRMS (EI): 260 (M⁺, 78%), 228 (M^+ – MeOH, 20), 196 (M^+ – 2MeOH, 17), 155 (34) , 104 (22) , 91 (62) , 45 (100) . HRMS (EI) : Found: M⁺, 260.1797. $C_{17}H_{24}O_2$ requires: 260.1776. Anal. Found: C, 77.9; H, 9.65. $C_{17}H_{24}O_2$ requires: C, 78.4; H, 9.29%.

3-(1,1-Bis(methoxymethyl)-3-butenyl)-1-cyclohexene. Final Kugelrohr distillation (110-120 \degree C at 0.7 mmHg) gave a clear, colourless oil (67%). ¹H NMR: δ 5.876 (1H, ddt, $J=16.9, 10.0, 7.5$ Hz), $5.65-5.72$ (2H, m), 5.006 (1H, d, $J=16.9$ Hz), 4.994 (1H, d, $J=10.0$ Hz), 3.319 (2H, s), 3.296 (3H, s), 3.282 (3H, s), 3.269 (2H, s), 2.36 (1H, m), 2.135 (2H, d, $J=7.5$ Hz), $1.92-1.98$ (2H, m), $1.68-1.80$ (2H, m), 1.39-1.55 (2H, m) ppm. 13 C NMR: δ 135.80 (d), 128.52 (d), 128.33 (d), 116.83 (t), 75.42 (t), 75.28 (t), 59.27 (q), 59.24 (q), 43.55 (s), 38.87 (d), 36.64 (t), 25.46 (t), 24.17 (t), 23.16 (t) ppm. IR: 1637 (m), 1480 (m), 1447 (s), 1197 (s), 1163 (m), 1107 (s), 998 (m), 970 (m), 911 (s), 721 (m) cm⁻¹. LRMS (APCI): 225.0 (M+H⁺, 100%), 192.9 $(M-MeOH+H^+, 80)$. Anal. Found: C, 74.65; H, 10.86. $C_{14}H_{24}O_2$ requires: C, 74.95; H, 10.78%.

(Z)-4,4-Bis(methoxymethyl)-1,6-nonadiene. (Z)-1-Bromopent-2-ene was prepared by the method of Corey³⁵ and used crude in the reaction sequences described above to afford the title diene (80%) as a clear, colourless oil after Kugelrohr distillation (110–125°C at 1 mmHg). ¹H NMR: δ 5.782 $(1H, ddt, J=18.1, 9.2, 7.5 Hz)$, 5.446 (1H, dtt, $J=11.0, 6.8$, 1.2 Hz), 5.326 (1H, dtt, $J=11.0$, 7.2, 1.2 Hz), 4.98-5.06 $(2H, m)$, 3.275 (6H, s,), 3.134 (4H, s), 2.00–2.08 (6H, m), 0.931 (3H, t, J=7.5 Hz) ppm. ¹³C NMR: δ 134.61 (d), 134.23 (d), 123.97 (d), 117.53 (t), 75.13 (2t), 59.17 (2q), 42.14 (s), 36.75 (t), 29.57 (t), 20.57 (t), 14.36 (q) ppm. IR: 1638 (m), 1477 (s), 1458 (s), 1197 (s), 1178 (s), 1118 (s), 995 (m), 973 (m), 914 (s), 734 (m) cm⁻¹. LRMS (APCI): 213.2 (M+H⁺, 100%). Anal. Found: C 73.14; H, 11.32. $C_{13}H_{24}O_2$ requires: C, 73.54; H, 11.39%.

Preparation of other cyclisation precursors

N-Benzyl-N-(2-cyclohexen-1-yl)-N-(2-propynyl)amine (22). A solution of benzylamine (10 g, 93 mmol), propargyl bromide (2.9 g, 24 mmol) and potassium carbonate (38 g, 279 mmol) in acetonitrile (50 mL) was stirred at room temperature for 36 h. The reaction solution was then poured into distilled water (150 mL) and the organic products extracted with diethyl ether (200 mL). The organic portion was washed with water $(3\times100 \text{ mL})$ and brine $(2\times100 \text{ mL})$ and dried over MgSO4. Removal of solvent and distillation (70°C, 1 mmHg) gave N-(prop-2-ynyl)-benzylamine³⁶ (1.57 g, 45%). To a suspension of potassium carbonate (4.4 g, 32 mmol) in acetonitrile (40 mL) was added N-(prop-2-ynyl)-benzylamine (1.5 g, 10.3 mmol) and 3-bromocyclohexene (1.58 mL, 13.7 mmol) and the solution was stirred at room temperature for 48 h. The reaction solution was then poured into water (150 mL) and the organic products extracted with diethyl ether (150 mL). The organic portion was washed with water $(3\times100 \text{ mL})$, brine $(2\times100 \text{ mL})$ and dried over anhydrous MgSO₄. Removal of solvent and Kugelrohr distillation $(140^{\circ}$ C at 0.1 mmHg) gave the title compound as a colourless oil $(2.242 \text{ g}, 95\%)$. ¹H NMR: δ 7.45–7.30 (5H, m), 5.95– 5.84 (2H, m), 3.94 (1H, d, $J=13.6$ Hz), 3.75 (1H, d, $J=13.6$ Hz), 3.58 (1H, m), 3.41 (1H, d, $J=2.4$ Hz), 3.40 $(1H, d, J=2.4 Hz)$, 2.26 $(1H, t, J=2.4 Hz)$, 2.15-1.55 (6H, m) ppm. 13 C NMR: δ 139.80 (s), 130.51 (d), 130.16 (d), 128.83 (d, 2C), 128.29 (d, 2C), 126.95 (d), 81.45 (s), 72.44 (d), 57.56 (d), 53.13 (t), 39.29 (t), 25.36 (t), 24.90 (t), 31.34 (t) ppm. IR: 3296 (s), 2356 (w), 1648 (w), 1601 (w), 1492 (m) , 1451 (s), 1144 (s), 1122 (s), 740 (s), 698 (s) cm⁻¹. LRMS (ES): 226 ($M+H^+$, 100%), 150 (20). HRMS (EI): Found: M^+ , 225.1502. C₁₆H₁₉N requires: 225.1517.

 N -Benzyl- N -(2-butynyl)- N -(2-propynyl)amine (28). To a suspension of potassium carbonate (4.4 g, 32 mmol) in acetonitrile (40 mL) was added N-(prop-2-ynyl)-benzylamine (1.5 g, 10.3 mmol, prepared as described above) and 2-butynyl p-toluenesulphonate (Lancaster, 3.3 g, 13.7 mmol). The solution was stirred at room temperature for 48 h. The reaction solution was then poured into distilled water (150 mL) and the organic products extracted with diethyl ether (150 mL). The combined organic phases were washed with water $(3\times100 \text{ mL})$, brine $(2\times100 \text{ mL})$ and dried over anhydrous MgSO4. Removal of solvent and Kugelrohr distillation (120 \degree C at 0.1 mmHg) gave the title compound as a colourless oil (1.368 g, 67%). ¹H NMR: δ 7.42 -7.25 (5H, m), 3.71 (2H, s), 3.45 (2H, d, J=2.4 Hz), 3.39 (2H, q, $J=2.2$ Hz), 2.30 (1H, t, $J=2.4$ Hz), 1.87 (3H, t, $J=2.4$ Hz) ppm. ¹³C NMR: δ 138.04 (s), 129.26 (d, 2C), 128.38 (d, 2C), 127.35 (d), 80.80 (s), 78.96 (s), 74.26 (s), 73.25 (d), 57.18 (t), 42.44 (t), 41.67 (t), 3.61 (q) ppm. IR: 3288 (s), 2231 (w), 1602 (m), 1494 (s), 1453 (s), 1359 (s), 1327 (s), 1128 (s), 1074 (s), 971 (s), 741 (s), 699 (s) cm⁻¹. LRMS (ES): 198 ($M+H^+$, 100%), 150 (10%). HRMS (EI): Found: M^+ , 197.1189. C₁₄H₁₅N requires: 197.1204.

2-(Methoxymethyl)-1,6-heptadiene. 2-Hydroxymethyl-1,6 heptadiene³⁷ was prepared by $LiAlH₄$ reduction of the sodium salt of diethyl 4-pentenylmalonate and contained 20% of the over reduced compound 2-hydroxymethyl-6 heptene. To a solution of 2-hydroxymethyl-1,6-heptadiene (3.2 mmol, 0.504 g of ca. 80% pure compound) in dry CH_2Cl_2 (10 mL) at -50° C was added triethylamine (6 mmol, 0.83 mL) and methanesulphonyl chloride (5 mmol, 0.40 mL). The reaction was warmed to -20° C over 4 h, then poured onto water (100 mL) and extracted with CH_2Cl_2 (100 mL). The organic extract was dried (MgSO4) and the solvent removed in vacuo to give the crude methanesulphonate as a yellow oil, which was dissolved in methanol (5 mL) and added to a solution of sodium $(16.7 \text{ mmol}, 0.40 \text{ g})$ in methanol (20 mL) . The reaction was stirred at room temperature overnight then poured onto water (200 mL), and extracted with diethyl ether $(3\times100 \text{ mL})$. The combined extracts were washed with water $(3\times100 \text{ mL})$ and brine (100 mL) , dried $(MgSO₄)$ and the solvent removed in vacuo to give the crude title product as a yellow oil. Purification by column chromatography (silica, 5% diethyl ether in petrol), followed by Kugelrohr distillation (100–105 \degree C at 10 mmHg) gave the title compound (0.356 g, 80%) as a colourless oil. ¹H NMR: δ 5.809 (1H, ddt, J=17.1, 10.3, 6.6 Hz), 5.004 (1H, d, $J=17.1$ Hz), 4.999 (1H, s), 4.954 (1H, d, $J=10.3$ Hz), 4.905 (1H, s), 3.847 (2H, s), 3.308 (3H, s), $2.03-2.10$ (4H, m), 1.550 (2H, pentet, \vec{J} = 7.6 Hz) ppm. ¹³C NMR: δ 145.96 (s), 138.73 (d), 114.75 (t), 111.62 (t), 75.68 (t), 57.94 (q), 33.58 (t), 32.58 (t), 26.95 (t) ppm. IR: 1641 (s), 1451 (s),

1192 (s), 1109 (s), 992 (m), 908 (s) cm^{-1} . LRMS (APCI): 141.0 (M+H⁺, 100%). Anal. Found: C, 76.79; H, 11.78. $C_9H_{16}O$ requires: C, 77.09; H, 11.50%.

Formation and elaboration of zirconacycles

Method A. Co-cyclisation using $Cp_2ZrCl_2/2$ EtMgCl. To a stirred solution of zirconocene dichloride (0.292 g, 1 mmol) in THF (5 mL) under argon at -80° C was added ethylmagnesium bromide (0.64 mL of a 3.2 M solution in diethyl ether, 2 mmol) and the reaction stirred at this temperature for 40 min before the enyne or diyne (1 mmol) in THF (2 mL) was added dropwise. The reaction mixture was allowed to warm to room temperature over 1 h, then heated at 60° C for 5 h to afford the required zirconacycle as a solution in THF.

Method B. Co-cyclisation using Cp_2ZrCl_2/Mg . To a suspension of magnesium powder (0.039 g, 1.5 mmol) in THF (1 mL) was added 1,2-dibromoethane (0.30 mL of a 0.5 M solution in THF, 0.15 mmol). The mixture was stirred at room temperature for 30 min then the solvent removed in vacuo. A solution of the enyne (1 mmol) in THF (4 mL) was added and the reaction mixture cooled to 0° C under argon. A solution of zirconocene dichloride (0.322 g, 1.1 mmol) in THF (6 mL) was added dropwise over 30 min. Over 3 h the reaction changed colour through yellow to a deep brown. The reaction solution was filtered through a sinter under argon to remove excess magnesium powder, giving the zirconacycle as a solution in THF.

Method C. Co-cyclisation using in situ generated zirconocene(1-butene). To a solution of zirconocene dichloride (0.293 g, 1 mmol) in THF (5 mL) under argon at -78° C was added *n*-BuLi (0.80 mL of a 2.5 M solution in hexanes, 2 mmol) followed by a solution of the appropriate diene (1 mmol) in THF (1 mL). The reaction mixture was allowed to warm to room temperature overnight to give the zirconacycle as a solution in THF.

Method D. Insertion of lithium chloroallylide or lithium chloromethyallylide into a zirconacycle with protic work-up. The zirconacycle solution was cooled to -78° C and allyl chloride or methallyl chloride (1.5 mmol) was added followed by the dropwise addition of a solution of lithium diisopropylamide [1.5 mmol, prepared from n-BuLi (0.60 mL of a 2.5 M solution in hexanes, 1.5 mmol) and diisopropylamine (0.152 g, 1.5 mmol) in THF (2 mL) at 0° C for 30 min]. The reaction was warmed to room temperature over 2 h before quenching by addition of methanol (2 mL) and saturated sodium bicarbonate solution (5 mL). After stirring for 30 min the reaction mixture was poured onto water (50 mL) and extracted with diethyl ether (3×25 mL). The combined extracts were washed with water (3×50 mL) and brine (50 mL), dried ($MgSO₄$), and the solvent removed in vacuo to afford the crude product.

Method E. Sequential insertion of lithium chloroallylide or lithium chloromethyallylide and benzaldehyde into a zirconacycle. The zirconacycle solution was cooled to -78° C and allyl chloride or methallyl chloride (1.5 mmol) was added followed by the dropwise addition of a solution of lithium 2,2,6,6-tetramethylpiperidide [1.5 mmol,

prepared from n-BuLi (0.60 mL of a 2.5 M solution in hexanes, 1.5 mmol) and 2,2,6,6-tetramethylpiperidine $(0.212 \text{ g}, 1.5 \text{ mmol})$ in THF (2 mL) at 0° C for 30 min]. The reaction was warmed to -30° C over 2 h, then cooled to -78° C and benzaldehyde (0.20 mL, 2 mmol,) and BF_3 OEt_2 (0.29 mL, 2 mmol) were added. After 15 min at -78° C the reaction was allowed to warm to room temperature over 5 h. Methanol (2 mL) and saturated sodium bicarbonate solution (2 mL) were added and the mixture stirred for 1 h, then poured onto water (50 mL) and extracted with diethyl ether $(3\times50$ mL). The combined extracts were washed with water $(3\times100 \text{ mL})$, brine (50 mL) , dried $(MgSO₄)$ and the solvent removed in vacuo to afford the crude product.

(E)-5-(2-Methylenecyclopentyl)-1-phenyl-3-penten-1-ol (17) and (3E,5Z)-5-(2-methylcyclopentylidene)-1-phenyl-**3-penten-1-ol** (18). Co-cyclisation of hept-1-en-6-yne^{4c} using method A and elaboration of the zirconacycle using method E (allyl chloride) followed by column chromatography (silica, 8% diethyl ether in petrol) gave the title compounds as a clear yellow oil in a combined yield of 79% (0.191 g) . Ratio of products 17:18, determined from H NMR of the crude product to be 2.2:1. ¹H NMR: δ 7.40– 7.15 (5H, m), 6.32 (1H(18), m), 5.90 (1H(18), dd, $J=11.0$, 1.7 Hz), $5.65-5.40$ ($2H(17)+1H(18)$, m), $4.91(1H(17))$, br. s), 4.80 (1H(17), br. s), 4.75–4.65 (1H(17)+1H(18), m), 2.85 (1H(17), m), 1.65-1.15 (11H(17)+10H(18), m), 1.02 $(3H(18), d, J=7.0 Hz)$ ppm. ¹³C NMR: δ 156.33 (s), 152.06 (s), 144.12 (s, 2C), 133.67 (d), 131.66 (d), 128.50 (d, 4C), 127.55 (d, 2C), 126.88 (d), 125.98 (d, 4C), 120.11 (d, 2C, 18), 104.69 (t, 17), 73.81 (d, 18), 73.56 (d, 17), 43.78 (d, 17), 43.16 (t), 43.04 (t), 37.67 (t), 35.40 (d, 18), 35.01 (t), 33.70 (t), 33.51 (t), 32.40 (t), 24.29 (t), 23.98 (t), 21.26 (q, 18) ppm. IR: 3362 (br. s), 1649 (m), 1602 (w), 1492 (m), 1451 (s), 1047 (m), 969 (s), 699 (s) cm⁻¹. LRMS (EI): 242 (M⁺, 4%), 225 (M⁺-OH, 25), 143 (25), 136 (100), 121 (15), 107 (66), 79 (42). HRMS (EI): Found: M⁺, 242.1677. C₁₇H₂₂O requires: 242.1671.

(4Z)-3-Ethyl-1,1-bis(methoxymethyl)-4-(3-methyl-2 butenylidene)cyclopentane (21). (E)-4,4-Bis(methoxymethyl)-6-octen-1-yne 19 was co-cyclised using method B, and the zirconacycle elaborated using method D (methallyl chloride), except that protonolysis was carried out with glacial acetic acid (2 mL) for 24 h. The crude product was purified by column chromatography (silica, 5-10% diethyl ether in petrol) to give the title diene 21 as a colourless oil $(0.167 \text{ g}, 66\%)$. ¹H NMR: δ 6.072 (1H, d, J=11.5 Hz), 5.892 (1H, d, J=11.5 Hz), 3.353 (3H, s,), 3.307 (3H, s), $3.25-3.37$ (4H, m), 3.131 (1H, d, $J=10.9$ Hz), 3.094 (1H, d, $J=10.9$ Hz), 2.66 (1H, m), 2.298 (1H, d, $J=15.5$ Hz), 2.149 (1H, d, $J=15.5$ Hz), 1.791 (3H, s), 1.733 (3H, s), 1.33 1.22–1.37 (2H, m), 0.889 (3H, t, $J=8.1$ Hz) ppm. ¹³C NMR: δ 146.27 (s), 132.21 (s), 121.92 (d), 118.57 (d), 77.70 (t), 74.93 (t), 59.48 (q), 59.42 (q), 46.59 (s), 41.06 (t), 40.67 (d), 37.53 (t), 29.66 (t), 26.43 (q), 18.16 (q), 11.96 (q) ppm. IR: 1622 (w), 1476 (m), 1458 (m), 1377 (m), 1198 (m), 1112 (s), 734 (s) cm⁻¹. LRMS (APCI): 252.3 (M⁺, 9%), 221.2 $(M-MeOH+H^+, 100)$, 189.1 $(M-2MeOH+H^+, 18)$.

 $3((Z)-(2E)-2-Ethylidene-4,4-bis(methoxymethyl)cyclo$ pentylidene)methyl)-2,4-dimethyl-4-penten-2-ol (31). The zirconacycle 30 was prepared from (E) -4,4-bis(methoxymethyl)-6-octen-1-yne 19 via method B and lithium chloromethallylide inserted as in method D. The solvent was then removed in vacuo and replaced with benzene (5 mL). The reaction mixture was filtered through an in-line sinter under argon and the residue extracted with more benzene (3 mL). The resulting solution was concentrated in vacuo to 1 mL and dry acetone (1 mL) added. The resulting mixture was heated at 50° C overnight. After cooling to room temperature methanol (2 mL) and saturated sodium bicarbonate solution (2 mL) were added. The mixture was stirred for 1 h, then poured onto water (50 mL) and extracted with diethyl ether $(3\times50 \text{ mL})$. The combined extracts were washed with water $(3\times100 \text{ mL})$ and brine (50 mL) , dried $(MgSO₄)$ and the solvent removed in vacuo. Purification by column chromatography (silica, $10-20\%$ diethyl ether in petrol) gave the title compound (0.148 g, 51%) as a colourless oil. ¹H NMR: δ 5.913 (1H, dt, J=10.7, 2.5 Hz), 5.860 (1H, qt, J=6.0, 2.6 Hz), 4.86 (2H, m), 3.317 (3H, s), 3.312 (3H, s), 3.225 $(1H, d, J=11.2 \text{ Hz})$, 3.228 (1H, d, $J=10.1 \text{ Hz}$), 3.202 (1H, d, $J=11.2$ Hz), 3.198 (1H, d, $J=10.1$ Hz), 2.912 (1H, d, $J=10.7$ Hz), 2.328 (1H, dd, $J=16.0$, 2.3 Hz), 2.22-2.27 $(2H, m)$, 2.229 (1H, dd, J=16.0, 2.3 Hz), 1.795 (3H, dd, $J=1.4$, 0.9 Hz), 1.660 (3H, dt, $J=7.0$, 1.5 Hz), 1.195 (3H, s), 1.185 (3H, s) ppm. OH not seen. ¹³C NMR: δ 146.18 (s), 141.32 (s), 139.98 (s), 116.98 (d), 114.31 (d), 113.74 (t), 76.03 (t), 75.84 (t), 72.95 (s), 59.42 (q), 59.39 (q), 57.58 (d), 45.05 (s), 36.34 (t), 25.95 (t), 28.44 (q), 28.08 (q), 23.13 (q), 14.85 (q) ppm. IR: 3456 (s, br), 1637 (m), 1449 (s), 1374 (s), 1198 (s), 1112 (s), 954 (m), 910 (m), 734 (s) cm^{-1} . LRMS $(APCI): 331.3 \ (M+Na^+, 9\%)$, 309.3 $(M+H^+, 16)$, 291, $(M-H₂O+H⁺, 100), 259.2 (M-H₂O-MeOH+H⁺, 41%).$ HRMS (EI). Found: M^+ , 308.2345. C₁₉H₃₂O₃ requires: 308.2345.

rac-(3E)-4-(3aS,4S,7aS)-1-Benzyl-3-methyleneoctahydro- $1H$ -indol-4-yl)-1-phenyl-3-buten-1-ol (24) . N-Benzyl-N- $(2$ -cyclohexen-1-yl)-N- $(2$ -propynyl)amine (22) was cocyclised using method A, and the zirconacycle elaborated using method E except that 5 equiv. of allyl chloride/LiTMP and PhCHO/BF₃ E_5 O were used. The crude product was purified by column chromatography (grade III basic Al_2O_3 , 50% diethyl ether in petrol) to afford the title compound as an orange oil (0.108 g, 28%). ¹H NMR: δ $7.45-7.10$ (10H, m), 6.06 (1H, dt, $J=15.5$, 7.6 Hz), 5.32 $(1H, m)$, 4.95 (1H, br. d, J=7.8 Hz), 4.80 (1H, br. d, $J=7.8$ Hz), 4.55 (1H, m), 3.74 (1H, dd, $J=13.2$, 4.1 Hz), $3.35-3.25$ (2H, m), 3.17 (1H, dd, $J=13.2$, 5.9 Hz), 2.96 $(1H, ddt, J=14.5, 6.2, 2.3 Hz), 2.76-2.61 (2H, m), 2.45-$ 2.20 (3H, m), 1.75-1.05 (6H, m) ppm. ¹³C NMR: δ 149.79 (s), 145.19 (s), 140.06 (s), 138.54 (d), 137.99 (d), 128.84 (d, 2C), 128.57 (d, 2C), 128.46 (d, 2C), 127.29 (d), 127.14 (d), 126.20 (d, 2C), 105.56 (t), 73.72 (d), 62.84 (d), 58.68 (t), 57.19 (t), 48.02 (d), 43.14 (t), 41.50 (d), 28.49 (t), 23.99 (t), 19.83 (t) ppm. IR: 3392 (s, br), 1666 (m), 1602 (s), 1494 (m) , 1453 (s), 1377 (m), 1046 (m), 970 (m), 699 (s) cm⁻¹. LRMS (ES): 374 ($M+H^+$, 100%). HRMS (EI): Found: M^+ , 373.2390. $C_{26}H_{31}ON$ requires: 373.2406.

rac-(3aR,4S,7aS)-1,1-Bis(methoxymethyl)-3-methylene- $4-(2-methyl-2-propenyl) octahydro-1H-indene (27), 3-(1,1-$ Bis(methoxymethyl)-3-butynyl)-1-cyclohexene 25 was cocyclised using method B and the zirconacycle 26 elaborated

by method D (methallyl chloride) except that carbenoid addition was carried out at -100° C, and the reaction quenched below -60° C. Column chromatography (silica, 5% diethyl ether in petrol) followed by Kugelrohr distillation $(155-160^{\circ}C$ at 1 mmHg) gave the title compound (0.206 g, 74%) as a pale yellow oil. ¹H NMR: δ 4.960 (1H, d, J=2.6 Hz), 4.889 (1H, d, J=2.6 Hz), 4.748 (1H, s), 4.696 (1H, s), 3.360 (3H, s), 3.315 (3H, s), $3.24-3.42$ $(4H, m)$, $2.72-2.76$ $(1H, m)$, $2.22-2.36$ $(3H, m)$, 2.038 $(1H, m)$ dd, $J=17.0$, 1.3 Hz), 1.74-1.82 (3H, m), 1.733 (3H, s), 1.04-1.56 (5H, m) ppm. ¹³C NMR: δ 149.63 (s), 144.81 (s), 111.27 (t), 107.41 (t), 75.19 (t), 73.86 (t), 59.35 (q), 59.17 (q), 46.84 (d), 46.14 (s), 45.13 (d), 43.25 (t), 39.16 (t), 37.54 (d), 26.62 (t), 26.47 (t), 23.78 (t), 22.52 (q) ppm. IR: 1650 (m), 1497 (m), 1447 (s), 1198 (s), 1112 (s), 910 (s), 888 (s), 734 (s) cm⁻¹. LRMS (APCI): 279.2 (M+H⁺, 9%), 247.2, $(M-MeOH+H^+, 100)$, 215.1 $(M-2MeOH+H^+,$ 36). Anal. Found: C, 77.39; H, 10.96. $C_{18}H_{30}O_2$ requires: C, 77.65; H, 10.86%.

rac-(3aR,7aS)-1,1-Bis(methoxymethyl)-3-methyleneoctahydro-1H-indene (32) and rac-(3aS,7aS)-1,1-bis(methoxymethyl)-3-methyleneoctahydro-1H-indene (33) . The zirconacycle 26 was prepared from 3-(1,1-bis(methoxymethyl)-3-butynyl)-1-cyclohexene 25 via method B and quenched at room temperature by addition of methanol (2 mL) and saturated sodium bicarbonate solution (5 mL). After 30 min the reaction mixture was poured onto water (50 mL) and extracted with diethyl ether $(3\times25 \text{ mL})$. The combined extracts were washed with water $(3\times50 \text{ mL})$, brine (50 mL), dried ($MgSO₄$), and the solvent removed in vacuo to give a yellow oil which was purified by column chromatography (silica, CH_2Cl_2) to afford 32 (0.156 g, 70%) and 33 (35 mg, 16%). Data for 32: ¹H NMR: δ 4.901 (1H, tdd, $J=3.1$, 2.0, 0.9 Hz), 4.768 (1H, qd, $J=2.6$, 1.1 Hz), 3.331 (3H, s), 3.308 (3H, s), 3.21–3.37 (4H, m), 2.733 (1H, br s), 2.323 (1H, ddt, $J=17.6$, 2.3, 1.2 Hz), 2.081 (1H, dq, $J=17.6$, 2.3 Hz), 1.925 (1H, ddt, $J=16.9$, 5.0, 2.6 Hz), 1.837 (1H, dt, $J=11.5$, 6.5 Hz), 1.46-1.66 (3H, m), $1.33-1.41$ (1H, m), 1.242 (1H, tq, $J=3.3$, 12.7 Hz), 1.111 (1H, ddq, $J=2.1$, 3.2, 12.2 Hz), 0.940 (1H, dq, $J=3.2, 12.2$ Hz) ppm. 13 C NMR: δ 151.58 (s), 104.94 (t), 74.93 (t), 73.95 (t), 59.37 (q), 59.23 (q), 47.39 (s), 42.69 (d), 41.87 (d), 37.08 (t), 25.75 (t), 25.12 (t), 24.14 (t), 21.21 (t) ppm. IR: 1656 (m), 1478 (m), 1448 (s), 1197 (s), 1110 (s), 964 (s), 913 (m), 873 (s) cm⁻¹. LRMS (APCI): 225.1 $(M+H^+, 6\%)$, 193.0 $(M-MeOH+H^+, 100)$ Data for 33: ¹H NMR: δ 4.724 (1H, dtd, J=2.4, 2.1, 1.4 Hz), 4.665 $(H, qd, J=2.6, 1.4 Hz), 3.327 (3H, s), 3.315 (3H, s),$ $3.22-3.40$ (4H, m), 2.427 (1H, ddt, $J=17.3$, 1.1, 2.6 Hz), 2.155 (1H, dddd, $J=17.3$, 2.6, 1.8, 0.6 Hz), 1.94 -2.05 (2H, m), 1.73-1.85 (3H, m), 1.09-1.26 (4H, m), 1.04 (1H, m) ppm. 13C NMR: ^d 154.24 (s), 102.29 (t), 78.11 (t), 74.64 (t), 59.34 (q), 59.21 (t), 51.89 (d), 47.61 (d), 46.42 (s), 38.57 (t), 29.65 (t), 27.82 (t), 26.97 (t), 26.10 (t) ppm. IR: 3068 (m), 2978 (s), 2921 (s), 2850 (s), 1657 (s), 1476 (m), 1446 (s), 1392 (w), 1257 (w), 1196 (s), 1110 (s), 963 (m), 872 (m) cm⁻¹. LRMS (APCI): 225.1 (M+H⁺, 3%), 193.0 $(M-MeOH+H^+$, 100). Anal. (on mixture). Found: C, 75.23; H, 10.96. $C_{14}H_{24}O_2$ requires: C, 74.95; H, 10.78%.

rac-(3E,5E)-5-((4Z)-1-Benzyl-4-ethylidenepyrrolidinylidene)-1-phenyl-3-penten-1-ol (30). N-Benzyl-N-(2butynyl)-N-(2-propynyl)amine 28 was co-cyclised using method A, and the zirconacycle elaborated using method E except that 5 equiv. of allyl chloride/LiTMP and $PhCHO/BF_3·Et_2O$ were used. The crude product was purified by column chromatography (grade III basic Al_2O_3 , 50% diethyl ether in petrol) to afford the title compound as an orange oil (0.265 g, 76%). ¹H NMR: δ 7.40–7.05 (10H, m), 6.78 (1H, dd, $J=14.8$, 11.8 Hz), 5.91 - 5.80 (2H, m), 5.61 $(1H, dt, J=15.2, 7.5 Hz)$, 4.45 $(1H, dd, J=7.3, 5.5 Hz)$, 3.48 (2H, s), 3.26 (2H, s), 3.20 (2H, s), 2.46 (2H, m,), 1.41 (3H, d, $J=7.2$ Hz) ppm. OH not observed. ¹³C NMR: δ 143.92 (s), 138.51 (s), 137.55 (s), 136.26 (s), 130.69 (d), 130.15 (d), 128.90 (d, 2C), 128.40 (d, 2C), 128.31 (d, 2C), 127.52 (d), 127.17 (d), 125.86 (d, 2C), 121.26 (d), 120.97 (d), 73.66 (d), 61.78 (t), 60.71 (t), 58.07 (t), 42.98 (t), 15.53 (q) ppm. IR: 3392 (m, br.), 1667 (m), 1602 (m), 1493 (m), 1451 (s), 1320 (m), 752 (s), 699 (s) cm⁻¹. LRMS (ES): 346 (M+H⁺, 100%). HRMS (EI): Found: M^+ , 345.2088. C₂₄H₂₇ON requires: 345.2093.

rac-(2R,3R)-2-Ethyl-8,8-dimethyl-3-(3-methyl-2-butenyl)- 7,9-dioxa-spiro[4.5]decane (35). 5-Allyl-5-((E)-2-butenyl)- 2, 2-dimethyl-1, 3-dioxane was co-cyclised according to the method C, and the zirconacycle elaborated using method D (methallyl chloride). Column chromatography (silica, 5% ether in petrol) followed by Kugelrohr distillation $(142^{\circ}C,$ 0.1 mmHg) gave the title compound as a colourless oil $(0.231 \text{ g}, 87\%)$. ¹H NMR: δ 5.101 (1H, t septet, J=7.2, 1.5 Hz), 3.545 (4H, m), 2.221 (1H, ddd, $J=14.3$, 7.2, 4.4 Hz), 1.908 (1H, dd, $J=13.2$, 7.1 Hz), 1.838 (1H, dd, $J=13.4$, 7.2 Hz), 1.754 (1H, $J=14.9$, 7.9 Hz), 1.693-1.600 (2H, m), 1.672 (3H, s), 1.580 (3H, s), 1.398 (2H, m), 1.398 (6H, s), 0.982 (2H, m), 0.875 (3H, t, J=7.4 Hz) ppm. 13 C NMR: δ 131.81 (s), 123.28 (d), 97.71 (s), 70.42 (t), 70.39 (t), 46.03 (d), 45.01 (d), 40.08 (t), 39.82 (t), 39.66 (s), 32.14 (t), 26.89 (t), 25.97 (q), 24.23 (q), 23.76 (q), 17.91 (q), 12.70 (q) ppm. IR: 1651 (w), 1452 (m), 1385 (s), 1199 (s), 1078 (m), 1032 (m), 832 (m) cm^{-1} . LRMS (CI, NH₃): 284 $(M+NH₄$, 2%), 267 $(M+H⁺, 100)$, 251 (34), 209 (57), 191 (59). HRMS (EI): Found: M⁺, 266.2223. C₁₇H₃₀O₂ requires: 266.2246.

rac-(3E)-(1R,2R)-(2-Benzyl-4,4-bis(methoxymethyl)cyclopentyl)-1-phenyl-3-penten-1-ol (37) . (E) -4,4-Bis(methoxymethyl)-1-phenyl-1,6-heptadiene was co-cyclised using method C, and the zirconacycle elaborated using method E (allyl chloride). Column chromatography (silica, $10-$ 25% diethyl ether in petrol) gave the title compound (0.177 g, 45%) as a colourless oil. ¹H NMR: δ 7.11-7.34 $(10H, m)$, 5.558 (1H, dt, J=14.8, 6.6 Hz), 5.398 (1H, dt, $J=14.8$, 6.6 Hz), 4.69 (1H, m), 3.316 (3H, s), 3.250 (3H, s), 3.162 (1H, d, $J=13.8$ Hz), 3.144 (1H, d, $J=13.8$ Hz), 3.112 (1H, d, $J=13.8$ Hz), 3.095 (1H, d, $J=13.8$ Hz), 2.894 (1H, dd, $J=17.7$, 3.9 Hz), 2.39–2.35 (2H, m), 2.306 $(2H, dd, J=9.3, 13.2 Hz), 2.048 (1H, d, J=3.0 Hz), 1.855$ $(1H, m), 1.75-1.67$ $(2H, m), 1.52-1.62$ $(2H, m), 1.04-1.15$ (2H, m) ppm. 13 C NMR (62.9 MHz): δ 144.09 (s), 141.61(s), 133.33 (d), 128.66 (2d), 128.35 (2d), 128.17 (2d), 127.39 (s), 126.53 (s), 125.83 (2d), 125.66 (d), 77.85 (t), 77.77 (t), 73.50 (s), 59.18 (2q), 46.22 (d), 45.11 (s), 44.76 (d), 42.76 (t), 40.31 (t), 39.14 (t), 38.70 (t), 36.71(t) ppm. IR: 3436 (s, br), 1603 (w), 1494 (m), 1453(s), 1266 (m), 1199 (m), 1108 (s), 967 (s), 739 (s), 701 (s) cm⁻¹.

LRMS (CI, NH₃): 426 (M+NH⁺, 50%), 408 (M⁺, 37), 391 (M-H₂O+H⁺, 40), 359 (M-H₂O-MeOH+H⁺, 100), 327 $(M-H_2O-2MeOH+H^+$, 91). HRMS (EI):
Found: $(M+H)^+$, 409.2739. $C_{27}H_{37}O_3$ requires $(M+H)^+$, 409.2739. $C_{27}H_{37}O_3$ 409.2743.

rac-(3S,3aS,4S,7aS)-1-Benzyl-3-methyl-4-(2-methyl-1 propenyl)-octahydro-1H-indole (39). N-Allyl-N-benzyl- $N-(2$ -cyclohexen-1-yl)amine¹⁹ was co-cyclised using method C and the zirconacycle elaborated using method D (methallyl chloride). Column chromatography (silica, 50% diethyl ether in petrol) gave the title compound (0.187 g, 66%) as a yellow oil. ¹H NMR: δ 7.22–7.40 (5H, m), 5.116 $(1H, d, J=9.5 Hz)$, 3.709 $(1H, d, J=13.2 Hz)$, 3.626 $(1H, d, J=13.2 Hz)$ $J=13.2$ Hz), 2.96 (1H, m), 2.917 (1H, t, $J=9.2$ Hz), 2.57 $(1H, m)$, 2.285 $(1H, dd, J=5.2, 9.2 Hz)$, 2.16 $(1H, m)$, $1.88-2.04$ (2H, m), $1.54-1.79$ (2H, m), 1.709 (3H, s), 1.645 (3H, s), 1.15-1.42 (3H, m), 1.025 (3H, d, $J=6.6$ Hz) ppm. ¹³C NMR: δ 139.97 (s), 130.04 (s), 128.93 (d), 128.75 (2d), 128.26 (2d), 126.79 (d), 63.06 (d), 60.16 (t), 56.53 (t), 49.54 (d), 36.24 (d), 31.03 (d), 27.97 (t), 25.89 (q), 22.28 (q), 22.24 (t), 22.12 (t), 18.06 (q) ppm. IR: 1494 (m), 1452 (s), 1375 (m), 1264 (m), 909 (s) , 735 (s), 699 (s) cm⁻¹. LRMS (ES): 284.3 (M+H⁺, 100%). HRMS (EI): Found: M⁺, 283.2299. C₂₀H₂₉N requires: 283.2300.

rac-(E)-4-[(3R,3aR,4S,7aS)-1,1-Bis(methoxymethyl)-3 methyloctahydro-1H-inden-4-yl)-1-phenyl-3-buten-1-ol (41). 3-(1,1-Bis(methoxymethyl)-3-butenyl)-1-cyclohexene was co-cyclised using method C and the zirconacycle elaborated using method E (allyl chloride). Column chromatography (silica, $10-25\%$ diethyl ether in petrol) gave the title compound (0.294 g, 79%) as a pale yellow oil. ¹H NMR: δ 7.27–7.36 (5H, m), 5.627 (1H, dd, J=6.1, 15.6 Hz), 5.334 (1H, dt, $J=15.6$, 6.6 Hz), 4.68 (1H, m), 3.357 (3H, s), 3.305 (3H, s), 3.20±3.36 (4H, m), 2.46 (1H, m), 2.36 (1H, m), 2.198 (1H, d, $J=3.1$ Hz), 2.03 (1H, m), 1.91 (1H, m), $1.68-1.79$ (3H, m), $1.46-1.54$ (2H, m), $1.06-$ 1.34 (5H, m), 0.948 (3H, d, J=6.5 Hz) ppm. ¹³C NMR: δ 144.22 (s), 140.43 (d), 128.42 (2d), 127.48 (d), 125.92 (2d), 122.70 (d), 75.83 (t), 74.16 (t), 73.80 (d), 59.34 (q), 59.15 (q), 50.44 (d), 48.76 (s), 45.41 (d), 43.12 (t), 41.98 (d), 39.65 (t), 30.03 (d), 26.52 (t), 25.64 (t), 23.86 (q), 23.84 (t) ppm. IR: 3423 (s, broad), 1603 (w), 1493 (m), 1392 (m), 1376 (m), 1197 (s), 1158 (s), 1107 (s), 734 (s), 700 (s) cm^{-1} . LRMS (APCI+, no cone): 372.5 (M⁺, 2%), 354.5 $(M^+ - H_2O, 3)$, 323.3 $(M - H_2O - MeOH + H^+$, 100), 291.2 $(M-H₂O-2MeOH+H⁺, 41)$. HRMS (EI): Found: M-PhCHOH+H⁺, 266.2237. C₁₇H₃₀O₂ requires: 266.2246.

rac-(E)-5-[(1S,2S)-4,4-Bis(methoxymethyl)-2-propylcyclopentyl)-1-phenyl-3-penten-1-ol (43). (Z)-4,4-Bis(methoxymethyl)-1,6-nonadiene was co-cyclised using method C and the zirconacycle elaborated using method E (allyl chloride) except that after addition of the benzaldehyde the reaction was warmed to 0° C over 2 h before quenching. Column chromatography $(10-25\%$ diethyl ether in petrol) gave the title compound (0.195 g, 54%) contaminated with $\leq 10\%$ 45 as a colourless oil. ¹H NMR: δ 7.27–7.38 (5H, m), 5.550 $(1H, dt, J=13.6, 6.6 Hz), 5.390 (1H, dt, J=13.6, 7.0 Hz),$ 4.682 (1H, br s), 3.343 (6H, s), 3.14 -3.23 (4H, m), 2.41 2.47 (2H, m), $2.24-2.29$ (2H, m), $1.65-1.84$ (3H, m), $0.95-$ 1.60 (8H, m), 0.892 (3H, t, J=7.1 Hz) ppm. ¹³C NMR: δ 144.19 (s), 133.81 (d), 128.47 (2s), 127.49 (d), 126.38 (d), 125.96 (2d), 77.98 (2t), 73.61 (d), 59.38 (2q), 45.25 (s), 45.18 (d), 44.43 (d), 42.95 (t), 39.32 (t), 39.04 (t), 36.89 (t), 36.46 (t), 21.52 (t), 14.64 (q) ppm. IR: 3415 (s, br), 1453 (s), 1197 (m), 1108 (s), 1045 (m), 1026 (m), 965 (m), 700 (s) cm⁻¹ LRMS (APCI): 343.4 (M-H₂O+H⁺, 59%), 311.3 $(M-H₂O-MeOH+H⁺, 100)$, 279.3 $(M-H₂O-2MeOH+H⁺, 92)$. HRMS (EI): Found: M-PhCHOH+H⁺, 254.2241. C₁₆H₃₀O₂ requires: 254.2245.

rac-(3S,4S)-3-(3-Methylbutyl)-1,1-bis(methoxymethyl)- 4-propylcyclopentane (44). (Z)-4,4-Bis(methoxymethyl)- 1,6-nonadiene was co-cyclised using method C, and the zirconacycle elaborated using method D (methallyl chloride) to afford a crude product (0.227 g, 85%) as a mixture of double bond isomers. The alkene mixture was dissolved in CH_2Cl_2 (5 mL) and hydrogenated at 1000 psi in the presence of PtO₂ (10 mg) for 16 h. The reaction mixture was filtered through celite, solvent removed and the residue Kugelrohr distilled $(150-155^{\circ}C, \text{ at } 1.0 \text{ mmHg})$ to give the title compound (0.227 g, 84%) as a colourless oil. ¹H NMR: δ 3.330 (6H, s), 3.14-3.20 (4H, m), 1.757 (1H, d, $J=12.8$ Hz), 1.735 (1H, d, $J=12.8$ Hz), 0.90-1.68 (13H, m), 0.872 (3H, t, $J=8.0$ Hz), 0.863 (3H, d, $J=6.6$ Hz), 0.840 (3H, d, $J=6.6$ Hz) ppm. ¹³C NMR: δ 78.04 (2t), 59.38 (2q), 45.55 (d), 45.31 (s), 45.15 (d), 39.62 (t), 39.50 (t), 27.77 (t), 26.64 (t), 31.96 (t), 28.48 (d), 23.13 (q), 22.53 (q), 21.62 (t), 14.67 (q) ppm. IR (thin film) 1458 (s), 1384 (m), 1260 (m), 1198 (s), 1111 (s), 965 (m), 735 (m) cm⁻¹. HRMS (EI). Found: M^+ , 270.2570. $C_{17}H_{34}O_2$ requires: 270.2559. Anal. Found: C, 75.13; H, 12.78. C₁₇H₃₄O₂ requires: C, 75.50; H, 12.67%.

rac-(E)-5-((1S,2R)-4,4-Bis(methoxymethyl)-2-((E)-1 propenyl)cyclopentyl)-1-phenyl-3-penten-1-ol (45). (Z)- 4,4-Bis(methoxymethyl)-1,6-nonadiene was co-cyclised using method C and the zirconacycle elaborated using method E (allyl chloride) except that after addition of the benzaldehyde the reaction was warmed to room temperature and stirred for 48 h, then quenched and worked up as normal. Column chromatography (10-25% diethyl ether in petrol) gave the title compound (0.258 g, 72%) contaminated with $\leq 5\%$ 43 as a colourless oil. ¹H NMR: δ 7.27– 7.37 (5H, m), 5.551 (1H, dt, $J=15.1$, 7.0 Hz), 5.33–5.47 $(2H, m)$, 5.236 (1H, ddq, J=15.1, 7.9, 1.3 Hz), 4.67 (1H, m), 3.346 (6H, s), 3.23–3.16 (4H, m), 2.35–2.51 (2H, m), 2.26 (1H, m), 2.181 (1H, br s), 2.015 (1H, dddd, $J=18.8$, 16.0, 11.0, 7.7 Hz), 1.665 (3H, d, $J=6.2$ Hz), 1.50-1.81 $(4H, m)$, 1.216 (1H, dd, $J=13.1$, 11.4 Hz), 1.038 (1H, dd, $J=12.9, 11.2$ Hz) ppm. ¹³C NMR: δ 144.22 (s), 134.31 (d), 133.24 (d), 128.27 (2d), 127.28 (d), 126.40 (d), 125.90 (2d), 125.05 (d), 77.83 (t), 77.74 (t), 73.55 (d), 59.18 (2q), 48.59 (d), 45.31 (s), 45.13 (d), 42.77 (t), 39.82 (t), 38.51 (t), 36.37 (t), 18.04 (q) ppm. IR: 3417 (s, broad), 1452 (s), 1388 (m), 1197 (s), 1110 (s), 964 (s), 732 (s), 700 (s) cm^{-1} . LRMS (APCI): 341.4 (M-H₂O+H⁺, 26%), 309.3 (M-H₂O-Me- $OH + H^+$, 100), 277.3 (M-H₂O-2MeOH+H⁺, 69). HRMS (EI): Found: M-PhCHOH+H⁺, 252.2086. C₁₆H₂₈O₂ requires: 252.2089.

rac-(5-((1S,2R)-4,4-Bis(methoxymethyl)-2-propylcyclopentyl)pentyl)benzene (46). (Z)-4,4-Bis(methoxymethyl)-

1,6-nonadiene was co-cyclised using method C and the zirconacycle elaborated using method E (allyl chloride) to give a mixture of 43 and 45 (0.324 g) . The crude product was dissolved in CH₂Cl₂ (5 mL), 5% palladium on carbon (10 mg) added, and the mixture stirred under hydrogen (1.5 bar) for 48 h before filtration through celite, removal of solvent, and Kugelrohr distillation $(210-220^{\circ}\text{C})$ at 1 mmHg) gave the title compound 46 (0.308 g, 89%) as a colourless oil. ¹H NMR: δ 7.01–7.22 (5H, m), 3.255 (6H, s), 3.06 -3.15 (4H, m,), 2.512 (2H, t, J=7.7 Hz), 1.685 (1H, d, $J=13.2$ Hz), 1.664 (1H, d, $J=13.2$ Hz), 1.40–1.60 (4H, m), 1.10±1.36 (8H, m), 0.83±0.98 (4H, m), 0.769 (3H, t, J=7.3 Hz) ppm. ^{13}C NMR: δ 143.05 (s), 128.54 (2d), 128.36 (2d), 125.70 (d), 78.02 (2t), 59.39 (2q), 45.35 (s), 45.34 (d), 45.13 (d), 39.55 (t), 39.49 (t), 36.63 (t), 36.13 (t), 34.22 (t), 31.69 (t), 29.86 (t), 28.36 (t), 21.61 (t), 14.67 (q) ppm. IR: 1454 (m), 1198 (m), 1111 (s), 1030 (w), 964 (m), 744 (m), 698 (m) cm⁻¹. LRMS (APCI): 347.3 (M+H⁺, 57%), 315.4 (M-MeOH+H⁺, 8), 283.2 (M-2MeOH+ H^+ , 100). Anal. Found: C, 79.51; H, 11.16. C₂₃H₃₈O₂ requires: C, 79.71; H, 11.05%.

 (E) -6-Ethyl-1-phenyl-3-dodecen-1-ol (48). To a solution of zirconocene dichloride (0.585 g, 2 mmol) in THF (10 mL) under nitrogen at -78° C was added ethyl magnesium chloride (2.0 mL of a 2.0 M solution in THF, 4 mmol) followed by a solution of 1-octene (0.246 g, 2.2 mmol) in THF (1 mL). The reaction mixture was allowed to warm to 0° C over 2 h. At -78° C allyl chloride (0.30 mL, 3 mmol) was added followed by a solution of LiTMP (previously prepared by adding n -BuLi (1.9 mL of a 1.6 M solution in hexanes, 3 mmol) to a solution of tetramethylpiperidine (0.423 g, 3 mmol) in THF (4 mL) at 0° C and stirring for 20 min). The reaction was warmed to room temperature over 1 h, then cooled to -78° C and benzaldehyde $(1.00 \text{ mL}, 10 \text{ mmol})$ and $BF_3 \cdot Et_2O$ $(1.45 \text{ mL},$ 10 mmol) were added. After 15 min, the reaction was warmed to room temperature over 2 h. Methanol (2 mL) and saturated sodium bicarbonate solution (2 mL) were added and the mixture stirred for 1 h, then poured onto water (100 mL) and extracted with diethyl ether (3×50 mL). The combined extracts were washed with water (3×100 mL) and brine (50 mL), dried (MgSO₄) and the solvent removed in vacuo. Purification by column chromatography (silica, 10% diethyl ether in iso-hexane) gave the title alcohol (0.513 g, 89%) as a pale yellow oil. ${}^{\text{L}}$ H NMR: δ 7.24–7.36 (5H, m), 5.32–5.61 (2H, m), 4.67 $(1H, m), 2.35-2.54 (2H, m), 1.96-2.05 (2H, m), 1.16-1.39$ $(14H, m)$, 0.885 (3H, t, J=6.8 Hz), 0.842 (3H, t, J=6.6 Hz) ppm. 13 C NMR: δ 139.25 (s), 130.52 (d), 128.65 (d), 123.45 (2d), 122.49 (d), 120.99 (2d), 68.68 (d), 38.02 (t), 34.31 (d), 32.12 (t), 31.88 (t), 31.49 (t), 27.12 (t), 25.38 (t), 24.90 (t), 17.88 (t), 14.69 (q), 9.30 (q) ppm. IR: 3370 (m, broad), 1454 (m) , 1048 (m), 970 (m), 757 (m), 699 (s) cm⁻¹. LRMS (CI, NH₃): 306 (M+NH₄, 8%), 288 (M⁺, 100), 271 $(M-H₂O+H⁺, 37)$. HRMS (EI): Found: M-PhCHOH+ H^+ , 182.2024. C₁₃H₂₆ requires: 182.2035.

rac-(4Z)-2-Methyl-6-((2S,3R)-2,3,8,8-tetramethyl-7, 9-dioxaspiro[4.5]dec-2-yl)-4-hexen-2-yl acetate. 2,2-Dimethyl-5-(2-methyl-prop-2-en-1-yl)-5-allyl-1,3-dioxane was cocyclised using method C and the zirconacycle elaborated using method D (allyl chloride) but without protic workup. The solvent was then removed in vacuo and benzene (8 mL) added. After filtration, acetone (2.5 mL) was added and the mixture heated at 85° C for 12 h in a sealed Carius tube. Removal of solvent and column chromatography (silica, $30-50\%$ ether in petrol) yielded (4Z)-2-methyl-6- $((2S,3R)-2,3,8,8-tetramethyl-7, 9-dioxaspi [4.5]dec-2-yl)$ -4-hexen-2-ol 50 as an inseparable mixture of two diastereoisomers (ca. 4:1) $(0.152 \text{ g}, 49\%)$. To isolate the major diastereoisomer in purer form the mixture of alcohols (0.113 g, 0.36 mmol) was acetylated [acetic anhydride (1 mL), pyridine (5 mL), DMAP (0.050 g), 5 h, room temperature]. Column chromatography (silica, 10% ether in petrol) gave the title acetate as a yellow oil (0.093 g, 73%) with partial separation of the diastereoisomers (9:1) ¹H NMR: δ 5.533 (1H, dtd, J=17.4, 6.3, 1.6 Hz), 5.476 (1H, dtd, $J=17.4$, 6.3, 1.6 Hz), 3.564 (4H, m), 2.470 (2H, d, $J=6.0$ Hz), 1.948 (3H, s), 1.944 (1H, dd, $J=13.2$, 6.4 Hz), 1.863 (2H, d, J=6.2 Hz), 1.719 (1H, ddq, J=11.4, 6.8, 6.7 Hz), 1.607 (1H, d, $J=14.3$ Hz), 1.406 (6H, s), 1.379 $(3H, s)$, 1.371 $(3H, s)$, 1.317 $(1H, dd, J=13.3, 11.4 Hz)$, 1.032 (1H, d, $J=14.2$ Hz), 0.916 (3H, s), 0.883 (3H, d, J=6.9 Hz). ¹³C NMR: δ 170.52 (s), 129.49 (d), 126.04 (d), 97.58 (s), 82.31 (s), 71.22 (t), 70.30 (t), 44.34 (t), 44.05 (d), 43.67 (s), 41.02 (t), 39.41 (s), 38.51 (t), 32.08 (t), 26.25 (q), 26.07 (q), 26.05 (q), 25.58 (q), 22.59 (q), 22.38 (q), 13.68 (q). IR: 1732 (s), 1658 (w), 1454 (m), 1382 (s), 1368 (s), 1252 (s), 1202 (s), 1156 (m), 1128 (m), 1071 (m), 1032 (m), 1014 (m), 831 (m) cm^{-1} . LRMS (CI, NH₃): 370 (M+NH₄, 14%), 353 (M+H⁺, 19), 293 (98), 235 (100), 217 (73), 109 (32), 35 (58). HRMS (CI, NH3): Found: $(M+H)^{+}$, 353.2682. C₂₁H₃₇O₄ requires: 353.2692.

rac- $(1R.5S)$ - and rac- $(1R.5R)$ -1-Methyl-bicyclo[3.3.0]octan-3-one-7-spiro-5'-(2', 2'-dimethyl-1', 3'-dioxane) 56 and 57. 5-Allyl-2,2-dimethyl-5-(2-methyl-2-propenyl)-1, 3-dioxane (1 mmol) was co-cyclised using method C to afford zirconacycle 49 as a 4:1 isomeric mixture by NMR. The zirconacycle solution was cooled to -78° C and subjected to 3 evacuate-refill cycles with carbon monoxide gas. After stirring under a CO atmosphere (1.5 atm) for 1 h the reaction mixture was quenched at -70° C by the addition of methanol (3 mL), and then warmed to room temperature over 45 min. Water (25 mL) was added and the products extracted into ether (3×20 mL), dried (MgSO₄) and solvent removed. The residue was dissolved in dichloromethane (2 mL) and added in one portion to pyridinium dichromate (12.5 mmol) [made from CrO₃ $(12.5 \text{ mmol}, 1.25 \text{ g})$ and pyridine (25 mmol, 1.98 g)] in $CH₂Cl₂$ (30 mL). After stirring for 15 min, the dichloromethane solution was decanted from the black tarry deposit and the residue washed with ether (60 mL). The solvent was removed from the combined organic extracts in vacuo. The crude organic product was dissolved in ether (40 mL), filtered through Celite, washed with saturated aqueous $NaHCO₃$ (20 mL) and brine (20 mL) , dried $(MgSO₄)$ and solvent removed in vacuo to yield a yellow oil. Column chromatography (silica, 20% ether in petrol) afforded a 9:2 mixture of the ketones 56 and 57 as a pale yellow oil (0.185 g, 62%). Further chromatography and recrystallisation (ether, 20 to -40° C followed by cold pentane wash) yielded the major (cis) diastereoisomer 56 in pure form (mp $75-77$ °C from ether, white needles), and the minor (trans) diastereoisomer 57 in 90% pure form (mp $68-70^{\circ}$ C from ether, off white needles).

Major (*cis*) isomer **56**. ¹H NMR (360 MHz): δ 3.640 (1H, d, $J=11.5$ Hz), 3.614 (1H, d, $J=6.9$ Hz), 3.592 (1H, d, $J=6.8$ Hz), 3.569 (1H, d, $J=11.7$ Hz), 2.448 (1H, ddd, $J=19.1, 7.9, 1.3$ Hz), 2.321 (1H, dtd, $J=10.5, 7.8, 2.2$ Hz), 2.213±2.079 (3H, m), 2.111 (1H, dd, 19.3, 1.3 Hz), 1.678 $(1H, d, J=14.5 \text{ Hz})$, 1.602 (1H, d, $J=14.5 \text{ Hz}$), 1.377 (3H, s), 1.370 (3H, s), 1.301 (1H, dd, $J=13.8$, 9.8 Hz), 1.142 (3H, s). ¹³C NMR: δ 219.44 (s), 97.85 (s), 70.88 (t), 69.60 (t), 52.24 (t), 46.71 (s), 46.62 (t), 46.30 (d), 43.19 (t), 42.64 (s), 40.36 (t), 28.05 (q), 24.76 (q), 23.08 (q). IR (CCl₄): 1742 (s), 1453 (m), 1406 (m), 1383 (m), 1253 (m), 1201 (m) cm⁻ . Anal. Found: C, 70.30; H, 9.44. C₁₄H₂₂O₃ requires: C, 70.56; H, 9.30%. Minor (trans) isomer 57. ¹H NMR (360 MHz): δ 3.838 (1H, dd, J=11.3, 0.7 Hz), 3.773 (1H, dd, $J=11.3$, 1.5 Hz), 3.650 (1H, dt, $J=11.3$, 0.8 Hz), 3.574 $(1H, dd, 11.3, 1.5 Hz), 2.223$ $(1H, dd, J=17.0, 6.8 Hz),$ 2.202 (1H, d, $J=16.5$ Hz), 2.120-1.900 (4H, m), 1.623 $(H, d, J=13.0 \text{ Hz})$, 1.438 (3H, s), 1.422 (3H, s), 1.427 $(1H, m)$, 1.223 $(1H, dq, J=13.0, 0.8 Hz)$, 0.824 $(3H, s)$. ¹³C NMR: δ 220.09 (s), 97.72 (s), 70.57 (t), 69.87 (t), 53.47 (t), 48.41 (d), 46.91 (s), 44.66 (s), 43.05 (t), 38.53 (t), 32.25 (t), 25.56 (q), 22.07 (q), 19.84 (q). IR $(CCl₄)$: 1747 (s), 1451 (w), 1382 (m), 1202 (s), 1095 (s), 832 (m) cm⁻¹. LRMS (CI): 256 (M+NH₄, 44%), 239 $(M+H^+, 100)$, 223 (25), 181 (11), 163 (14). HRMS (CI, NH₃): Found: $(M+NH_4)^+$, 256.1902. C₁₄H₂₆O₃N requires: 256.1913.

rac-(3R,4S)-1-Benzyl-3,4-dimethyl-3-(3-methyl-2-butenyl) pyrrolidine (52). N-Allyl-N-benzyl-N-(2-methylallyl) amine 19 (0.201 g, 1 mmol) was co-cyclised using method C, and the zirconacycle elaborated using method D (methallyl chloride). Column chromatography (silica, 10-50% diethyl ether in petrol) gave the title compound containing an equimolar amount of 1-benzyl-3,3,4-trimethyl-pyrrolidine (0.185 g). Spectral data is given for the title compound only: ¹H NMR: δ 7.26–7.38 (5H, m), 5.165 (1H, t, $J=6.7$ Hz), 3.710 (1H, d, $J=13.2$ Hz), 3.616 (1H, d, $J=13.2$ Hz), 2.937 (1H, dd, $J=14.2$, 7.4 Hz), 2.480 (2H, broad s), 2.304 (1H, dd, $J=14.2$, 7.4 Hz), 2.102 (1H, dd, $J=14.2$, 7.4 Hz), 2.00 (1H, m), 1.877 (1H, dd, $J=14.3$, 7.4 Hz), 1.737 (3H, s), 1.658 (3H, s), 1.024 (3H, s), 0.937 (3H, d, J=7.0 Hz) ppm. ¹³C NMR: δ 139.71 (s), 133.12 (s), 128.78 (2d), 128.27 (2d), 126.89 (d), 121.68 (d), 65.43 (t), 61.43 (t), 61.00 (t), 43.49 (d), 43.28 (s), 33.51 (t), 26.25 (q), 25.50 (q), 18.15 (q), 13.22 (q) ppm. IR: 1494 (s), 1453 (s), 1375 (s), 1124 (m), 1072 (m), 1028 (m) cm⁻¹. LRMS (ES): 258 (M+H⁺, 100%). HRMS (EI): Found: M⁺, 257.2123. $C_{18}H_{27}N$ requires: 257.2144.

 $rac{-(E)-5-[(1S,2R)-1-(\text{Method}x)\text{ method}]-2-\text{method}}{2-\text{Method}}$ pentyl]-1-phenyl-3-penten-1-ol (54). 2-Methoxymethyl-1,6-heptadiene (0.196 g, 1 mmol) was co-cyclised using method C, and the zirconacycle elaborated using method E (allyl chloride) to afford, after chromatography (silica, 10±25% diethyl ether in petrol) the title compound $(0.078 \text{ g}, 27\%)$ as a pale yellow oil. ¹H NMR: δ 7.24– 7.37 (5H, m,), 5.602 (1H, dt, $J=15.1$, 7.4 Hz), 5.406 (1H, dt, J=15.1, 7.4 Hz), 4.609 (1H, dd, J=5.2, 7.6 Hz), 3.298 $(3H, s), 3.152$ (1H, d, J=8.8 Hz), 3.101 (1H, d, J=8.8 Hz), $2.38 - 2.56$ (3H, m), 2.098 (1H, dd, $J = 7.4$, 13.8 Hz,), 1.887 $(1H, dd, J=7.4, 13.8 Hz), 1.77-1.85 (2H, m), 1.20-1.64$ (5H, m), 0.906 (3H, d, J=6.6 Hz) ppm. ¹³C NMR: δ 144.18 (s), 132.69 (d), 128.48 (2d), 127.52 (d), 127.48 (d), 126.00 (2d), 79.40 (t), 73.50 (d), 59.41 (q), 47.67 (s), 43.04 (t), 40.53 (d), 35.01 (t), 33.59 (t), 33.26 (t), 22.06 (t), 15.36 (q) ppm. IR: 3414 (s broad), 1603 (w), 1493 (m), 1454 (s), 1195 (m), 1107 (s), 972 (s), 700 (s) cm⁻¹. LRMS (APCI): 271.2 (M-H₂O+H⁺, 32%), 239.1 (M-H₂O-MeOH+H⁺, 100). HRMS (EI): Found: $(M-H_2O)^+$, 270.1981. C₁₉H₂₆O requires: 270.1984.

rac-(1S,2R)-1-(Methoxymethyl)-2-methyl-1-(3-methyl-2 butenyl) cyclopentane (55). 2-Methoxymethyl-1,6-heptadiene (0.196 g, 1 mmol) was co-cyclised using method C, and the zirconacycle elaborated using method D (methallyl chloride) to afford, after chromatography (silica, $5-10\%$ diethyl ether in petrol) and Kugelrohr distillation (100-105 \degree C at 0.8 mmHg) the title compound (0.070 g, 36%). ¹H NMR: δ 5.141 (1H, t septet, J=7.4, 1.0 Hz), 3.294 $(3H, s)$, 3.161 (1H, d, J=8.8 Hz), 3.075 (1H, d, J= 8.8 Hz), 2.025 (1H, dd, $J=14.3$, 7.4 Hz), 1.76-1.95 (3H, m), 1.716 (3H, d, $J=1.0$ Hz), 1.617 (3H, d, $J=1.0$ Hz), 1.22–1.58 (5H, m), 0.924 (3H, d, J=6.8 Hz) ppm. ¹³C NMR: δ 132.76 (s), 121.72 (d), 78.76 (t), 59.29 (q), 48.04 (s), 40.49 (d), 33.81 (t), 33.07 (t), 29.51 (t), 26.29 (q), 22.31 (t), 17.91 (q), 15.34 (q) ppm. IR: 1451 (s), 1375 (s), 1259 (m) , 1198 (m) , 1110 (s) , 964 (m) cm⁻¹. LRMS (APCI): 197.1 ($M+H^+$, 100%), 165.2 ($M-MeOH+H^+$, 10). Anal. Found: C, 79.48; H, 12.38. C₁₃H₂₄O requires: C, 79.53; H, 12.32%.

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